4 Tata Swach Corporate Website www.tataswach.com (accessed on 21 April 2010).

CASE: IKEA: DESIGN AND PRICING

The Swedish retailer dominates markets in 32 countries, and now it's poised to conquer North America. Its battler Keep making its offerings less expensive, without making them cheap.

Above all else, one factor accounts for IKEA's success: good quality at a low price. IKEA sells household items are cheap but not cheapo, at prices that typically run 30 to 50 percent below the competition's. While the price of a companies' products tends to rise over time, IKEA says it has reduced its retail prices by a total of about 20 percent ing the past four years. At IKEA the process of driving down costs starts the moment a new item is conceived and a tinues relentlessly throughout its production run. The price of a basic Poang chair, for example, has fallen from \$18 2000 to \$99 in 2001 to \$79 today. IKEA expects the most recent price cut to increase Poang sales by 30 to 50 percent.

IKEA's corporate mantra is "Low price with meaning." The goal is to make things less expensive without making customers feel cheap. Striking that balance demands a special kind of design, manufacturing, and distribute expertise. But IKEA pulls it off in its own distinctive way: tastefully, methodically, even cheerfully, and yet some differently than any other company anywhere. Here's a step-by-step guide to how IKEA designs, builds, and distribute items that the entire world wants to buy.

The Trofe mug is one of the most popular IKEA products. The story of the mug is an example of how IKEA we from a co-worker's bright idea through to production and sales. It is also a story about all the demands that we and customers place on IKEA. A low price tag is the obvious one, but other requirements include function, modern do environmental considerations, and making sure products have been manufactured under acceptable working conditions. Both customers and co-workers must be able to rely on IKEA.



STEP 1. PICK A PRICE

Product Development—A sketch for a new product? Yes, but it's also a calculation of what that product will conlow price begins at the drawing board.

The team behind each product consists of designers, product developers, and purchasers who get together to dis design, materials, and suitable suppliers. Everyone contributes with their specialist knowledge. Purchasers, for exause their contacts with suppliers all over the world via IKEA Trading Service Offices. Who can make this at the quality for the right price at the right time?

When product developer Pia Eldin Lindsten was given the task of creating a new mug over five years ago, she halso told how much it should cost in the stores. In the case of Trofe, the price had to be incredibly low—five Suc kronor! This mug had to have a real knock-out price.

onquer North America. Its battle plant

price. IKEA sells household items that competition's. While the price of other ices by a total of about 20 percent durnent a new item is conceived and confor example, has fallen from \$149 in ease Poang sales by 30 to 50 percent. e things less expensive without ever esign, manufacturing, and distribution lly, even cheerfully, and yet somehow IKEA designs, builds, and distributes

ug is an example of how IKEA works, about all the demands that we and our ents include function, modern design, under acceptable working conditions



on of what that product will cost. The

purchasers who get together to discuss st knowledge. Purchasers, for example Offices. Who can make this at the best

new mug over five years ago, she was ad to be incredibly low-five Swedish

To produce the right mug at the right price, Pia and her colleagues had to take into account materials, colors, and design. For example, the mug is made in green, blue, yellow, or white as these pigments cost less than other shades, such as red.

STEP 2. CHOOSE A MANUFACTURER

Suppliers and Purchasing-The task of developing products never ends. Working with suppliers, the mug was shortened and the handle changed so it stacks more efficiently, saving space for transport, warehousing, and store display-and, not least, in the customers' cupboards at home. IKEA is always keen to banish as much air as possible from its packaging. Packages should preferably be flat for efficient transport and storage.

One supplier, a factory in Romania, has worked with IKEA for 15 years. Long-term relationships help both parties to build up a huge fund of knowledge about demands and expectations. That is why products are often developed in close ecoperation with suppliers. In the case of Trofe, for example, the new size has rationalized production by making better use of the space in the kiln during the firing process. That's cost-effective and saves time.

IKEA has introduced a code of conduct governing working conditions and environmental awareness among supplies. This deals with matters such as health and safety in the workplace and forbids the use of child labor. The practical work of implementing this code of conduct is carried out by co-workers in IKEA Trading Service Offices worldwide. Many suppliers already meet the demands; others are working together with IKEA to carry out the necessary improvements IKEA also works closely with external quality control and audit companies who check that IKEA and its supplies live up to the requirements of the code of conduct.

The low price tag is crucial to the vision IKEA has of creating a better everyday life for many people. That is why IKEA works non-stop to reduce costs. But it's also a question of saving raw materials and, ultimately, the environment. The low-cost mug is one example of how environmental considerations can influence the development of products. For cumple, the new mug is lighter in color-a move that cuts costs and is more environmentally friendly. The less pigment but is used, the better. The mug is also lead and cadmium free.

Ster 3. DESIGN THE PRODUCT

With a price point and a manufacturer in place, IKEA once again uses internal competition to find a designer and select adesign for production. The designer begins the design process by writing a brief that explains the product's price, its function, the materials to be used, and the fabricator's capabilities. The designer then sends the brief to IKEA's staff designers and freelancers, and refines promising designs until settling on the one to produce. The designer wants products to be like Swiss Army knives-to get maximum functionality at minimum cost.

SHIP 4. SHIP IT

Distribution and logistics are the lifeblood of IKEA and important pieces of the puzzle on their road to a low price. IKEA stives to deliver the right number of goods to the right stores at the right time. They calculate the goods requirements and make sure that deliveries are efficient.

Each pallet holds 2,024 mugs, which are transported from Romania by rail, road, and sea to IKEA distribution cenhes around the world. Transportation does, of course, have an effect on the environment, but IKEA is working toward reducing environmental impact.

Many of IKEAs's products are bulky, for example, tables and chairs. IKEA pioneered the concept of flat. The generaty's cureka moment occurred in 1956, when one of IKEA's first designers watched a customer trying to fit a table in his car. There was only one way to do it: Remove the legs. From that day forward, most IKEA products have been designed to ship disassembled, flat enough to be slipped into the cargo hatch of a station wagon or safely tied down on in auto's roof rack.

In IKEA's innately frugal corporate culture, where waste has been declared a "deadly sin," the flat package is also in excellent way to lower shipping costs by maximizing the use of space inside shipping containers. The company estimates transport volume would be six times greater if its items were shipped assembled. From the design studio to the warehouse floor, IKEA employees' mantra is always the same: "We don't want to pay to ship air."

Making things flat is an IKEA obsession. How many times can you redesign a simple fired-clay coffee mug? IKEA's mag was redesigned three times-simply to maximize the number of them that can be stored on a pallet. Originally, my 864 mugs would fit. A redesign added a rim such as you'd find on a flowerpot, so that each pallet could hold 1,280 mugs. Yet another redesign created a shorter mug with a new handle, allowing 2,024 to squeeze onto a pallet. the mug's sales price has remained at 50 cents, shipping costs have been reduced by 60 percent, which is a signisavings, given that IKEA sells about 25 million of the mugs each year. Even better, the cost of production at IK Romanian factory also has fallen because the more compact mugs require less space in the kiln.

When you ship 25 million cubic meters of goods all over the globe, flat-pack frugality adds up. IKEA now to 65 percent average fill-rate target for all the containers it ships, and it hopes to increase that to 75 percent. Meeting goal will require further design changes and sometimes even sucking the air out of items (like IKEA's shrink-wr pillows, which look like giant crackers on store shelves). And, of course, flat packing shifts the cost of product asserto the customer, saving even more.

As IKEA has shifted more of its buying from Europe to the Far East, shipping time and costs have become an more critical concern. Last year China tied Sweden atop IKEA's list of supplier countries. The company has respond by creating a global network of distribution centers, most of which are near container ports and major truck an routes. There are 18 IKEA distribution centers worldwide-which handle about 70 percent of IKEA's total proline and 4 more are under construction. The other 30 percent of IKEA's products travel directly from supplications and 4 more are under construction. store.

Sometimes, however, product components actually come together for the first time in the store. In the case Poang chair, the cushion comes from Poland and the frame from China. The two pieces are united only when the tomer pulls each one off the shelf.

STEP 5. SELL IT

IKEA sells a lot of expensive furniture, and in a traditional store this is relatively easy: Put a piece in a lush setting the customer fall prey to visions of wealth and comfort, then offer plenty of easy credit. But to keep prices low, needs to sell furniture and other products such as the mug without salespeople or conspicuous price reduction company asks customers to assemble their furniture themselves. And IKEA doesn't want to ship it to you either. conventional measure, these are formidable hurdles to overcome. Yet they also explain why IKEA has worked so to create a separate world inside its stores-a kind of theme park masquerading as a furniture outlet-where rules and expectations don't apply.

The Trofé mugs arrive at IKEA stores packed on pallets. Any transportation packaging is collected for recy Price tags have already been placed on the mugs at the suppliers. In-store display is important. It's not just a quesdisplaying mugs and other products. It's also about providing inspiration for smart interior solutions. Customers or ute to the low prices at IKEA by selecting and collecting the products from the self-serve area, taking them home using the instructions enclosed to assemble them. Many will have already chosen the products from the IKEA cata of which 110 million copies are printed in 34 different language versions.

When you walk through the door of an IKEA store, you enter a meticulously constructed virtual Sweden. The thing you encounter is a company-sponsored child-care facility. Hungry? Have some of those Swedish meaths lingonberries. The layout of an IKEA store guides shoppers in a predetermined path past several realistic model which convey an eerily lived-in impression but are open for customers to sit in. Information kiosks provide ad home decor. Color-coordinated cards offer plenty of suggestions on offbeat uses for products.

But the emphasis is always on price. Low-priced products that IKEA calls BTIs ("breathtaking items") a perched on risers, framed by a huge yellow price tag. Nearby, shoppers will find other products-pricier, more oriented-as substitutes for the BTI.

The model homes suggest cheerful young people throwing dinner parties in hallways, using mismatched office and narrow side tables. These aren't the aspirational images you'll find at Pottery Barn or Crate & Barrel, T people who are living well in modest circumstances-frugal folks who know the value of a comfortable place

IKEA says its biggest selling point is the price tag, but it can't hurt that getting through one of IKEA's hu takes a lot of time. The layout is blatantly manipulative-though in a friendly, knowing way, not unlike at Disn but when customers finally arrive at the checkout counter, they've had plenty of time to fully consider their p

allowing 2,024 to squeeze onto a pallet. While en reduced by 60 percent, which is a significant Even better, the cost of production at IKEAY ire less space in the kiln.

t, flat-pack frugality adds up. IKEA now uses a opes to increase that to 75 percent. Meeting the he air out of items (like IKEA's shrink-wrappet flat packing shifts the cost of product assemble

t, shipping time and costs have become an ever supplier countries. The company has responded e near container ports and major truck and n ndle about 70 percent of IKEA's total product EA's products travel directly from supplier t

for the first time in the store. In the case of t . The two pieces are united only when the cu

relatively easy: Put a piece in a lush setting. ity of easy credit. But to keep prices low, IKE lespeople or conspicuous price reductions, I EA doesn't want to ship it to you either. By a hey also explain why IKEA has worked so ha squerading as a furniture outlet-where norm

sportation packaging is collected for recyclin re display is important. It's not just a question for smart interior solutions. Customers contr from the self-serve area, taking them home, y chosen the products from the IKEA catalog

ticulously constructed virtual Sweden. The f ry? Have some of those Swedish meatballs rmined path past several realistic model hon to sit in. Information kiosks provide advice beat uses for products.

EA calls BTIs ("breathtaking items") are o will find other products-pricier, more des

rties in hallways, using mismatched office ch d at Pottery Barn or Crate & Barrel. These know the value of a comfortable place to si that getting through one of IKEA's huge st endly, knowing way, not unlike at Disneylar plenty of time to fully consider their purcha

IKEA products broadcast an ethos for living in the modern world: Don't buy an ugly pitcher if you can get a stylish one for the same price. If you organize your plastic bags, you'll feel more in control of your life. It's left-brain logic applied to the right-brain art of living well. And if happiness involves dragging a cumbersome flat package off the shelf, standing in line at the checkout, hauling the box home, and spending hours assembling a kitchen cabinet, well, 260 millien customers a year are willing to make that trade-off.

And, of course, next year it will be even cheaper.

QUESTIONS

- 1 What are IKEA's competitive priorities?
- Describe IKEA's process for developing a new product.
- What are additional features of the IKEA concept (beyond their design process) that contribute to creating exceptional value for the customer?
- 4 What would be important criteria for selecting a site for an IKEA store?

IN ABOUT THE TRUSE COTTE MUG WAS OUTSINED FROM HETP://WWW.DXEA.COM,